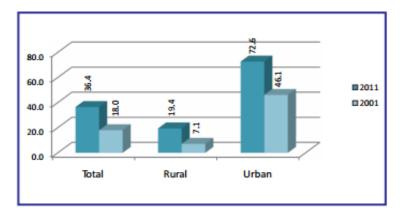
Septage and Fecal Sludge Management: Work carried out at IIT Madras

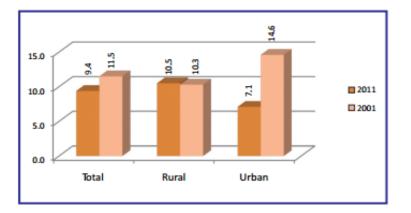
Dr. Ligy Philip Professor Department of Civil Engineering IIT Madras Email: ligy@iitm.ac.in

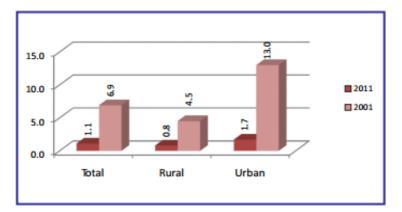
Sanitation in India

PERCENTAGE OF HOUSEHOLDS HAVING WATER CLOSET INDIA, 2001-2011



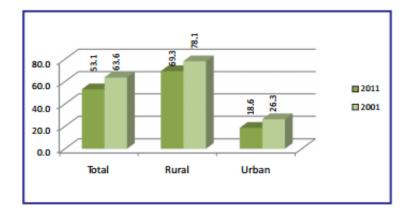
PERCENTAGE OF HOUSEHOLDS HAVING PIT LATRINE INDIA, 2001-2011





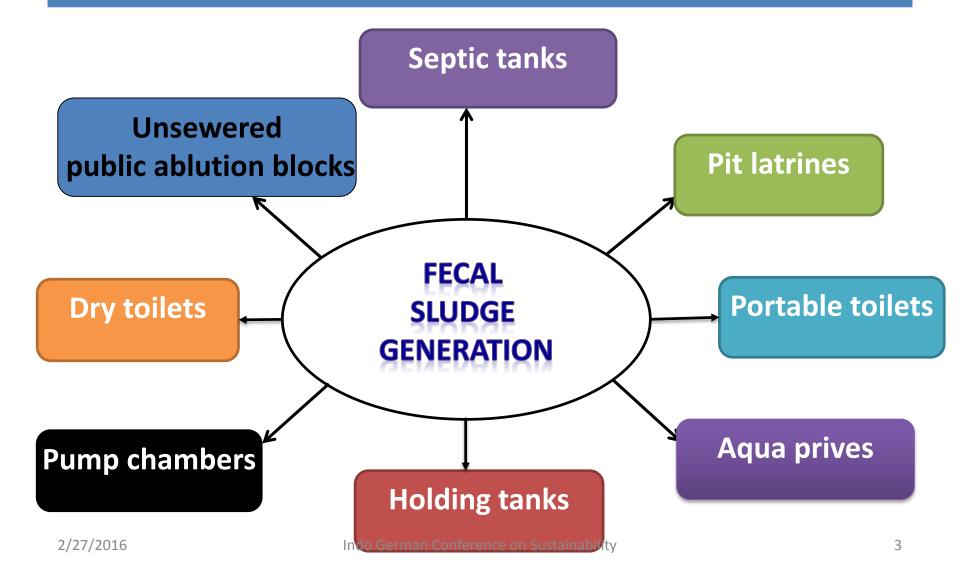
PERCENTAGE OF HOUSEHOLDS HAVING OTHER LATRINE INDIA, 2001-2011

PERCENTAGE OF HOUSEHOLDS HAVING NO LATRINE INDIA, 2001-2011



Source: Census of India 2011

Sources of fecal sludge ??



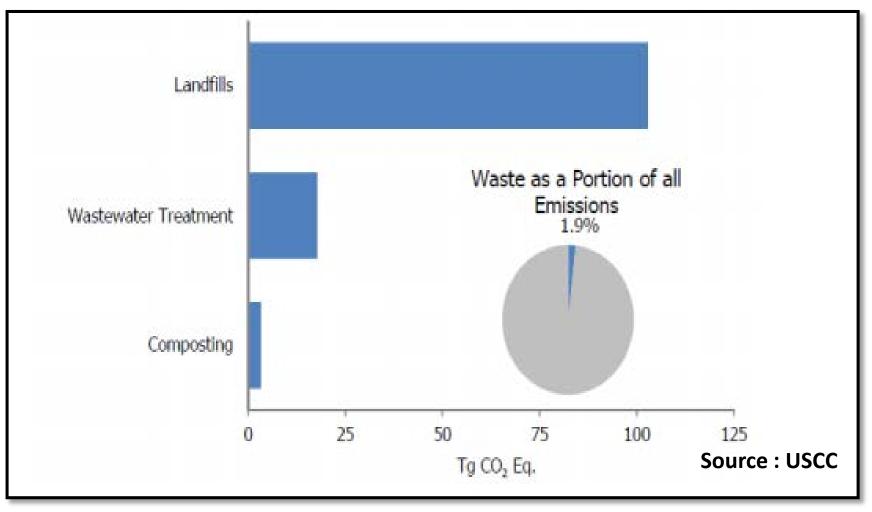
Composting : Sustainable option ???



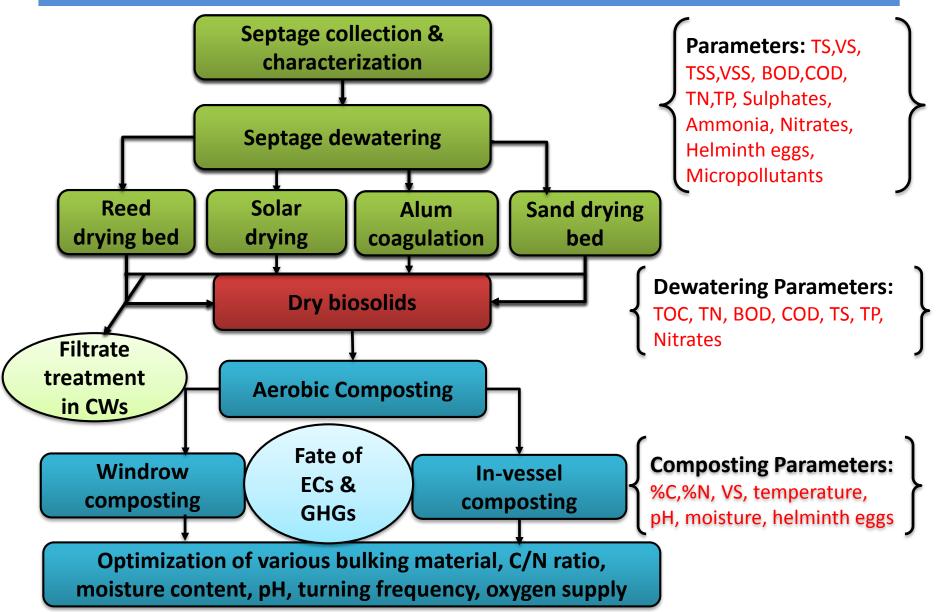
- Controlled aerobic decomposition of organic matter by microorganisms into stable, humus like soil amendment
- Natural process
- Can control the system to enhance & accelerate process
- Produce fresh, stable , odour-free COMPOST
- Used as soil conditioner and can store easily source : Used

Composting : Sustainable option ???

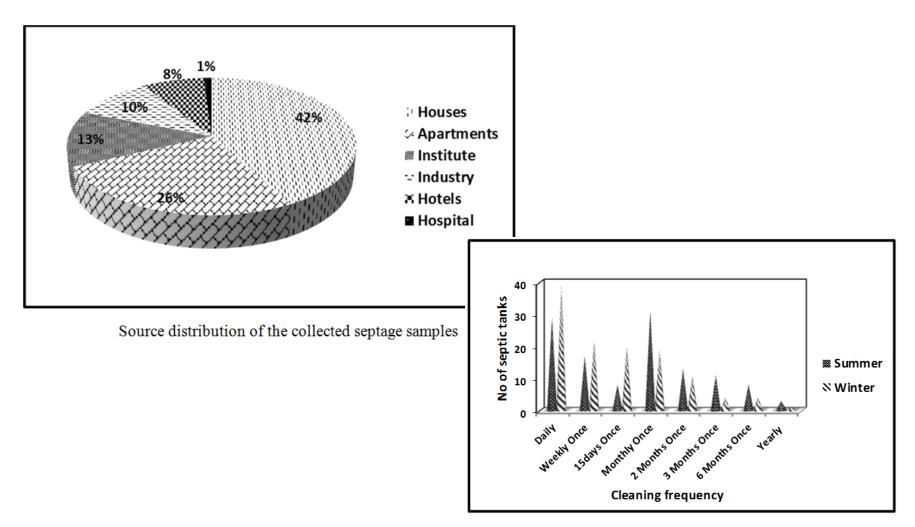




Methodology



Sources of Chennai septage samples



Frequency of cleaning during summer and winter seasons

Composition of Chennai septage samples

Parameters	No: of	Concentration (mg/L)							
	Sampl	Pre Monsoon				Post Monsoon			
	es	Maximum	Minimum	Average	SD	Maximum	Minimum	Average	SD
Total Solids	120	6940	1000	2185	1070	17467	1010	3555	2935
Volatile Solids		4753	307	1414	657	14400	10	1541	2157
TSS	120	4010	105	712	602	11200	27	1103	1908
VSS	120	2337	57	463	382	9760	10	842	1566
SS	120	850	50	288	170	850	0	94	116
sBOD	120	240	30	117	54	1896	40	211	220
COD	120	2400	80	905	603	6656	160	1460	1295
sCOD	120	1064	16	336	272	4296	64	427	485
Ammonia	120	84	3	16	13	129	2	32	24
TN	120	313	19	94	65	500	4	58	65
ТР	120	236	7	77	43	182	5	54	36
Sulphate	120	209	16	76	41	612	2	99	118
Sulphide	120	28	0	10	6	61	0	10	12

Solid Liquid Separation in Septage

• Septage has both liquid and solid fraction



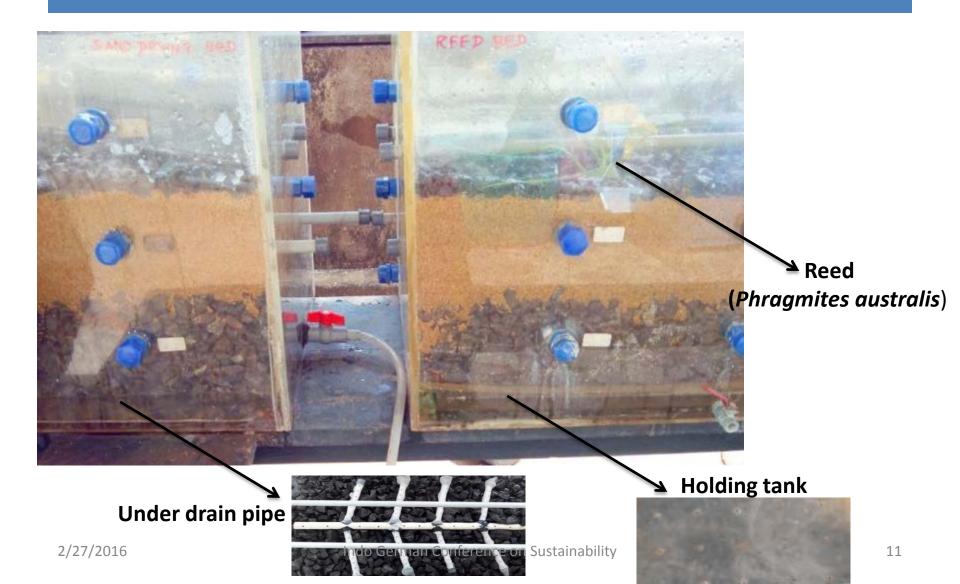
resembles sewage

- SS concentration in FS is 10-100 times higher than sewage
- Segregate and treating : a good option
- Volume reduction
- Easiness in handling
- Cost effective

Septage Dewatering options

- Sustainable methods include
- □ Solar drying
- Planted drying bed (Reed bed)
- Unplanted drying bed (Sand bed)
- Coagulation using Alum
- Well mixed septage samples were dewatered
- Alum coagulation : dosage 20-120mg/L (USEPA 1986)

Dewatering setup



Dewatering setup



Filtrate Quality

	Concentration in mg/L					
Parameters	Raw septage	Reed bed	Sand bed			
	quality	percolate quality	percolate			
			quality			
Total solids	12733	1716	2003			
Volatile solids	7013	1770	1397			
Total Suspended	10787	133	267			
Solids						
Volatile Suspended	5313	123	213			
Solids						
BOD	1150	510	540			
Soluble BOD	990	300	330			
COD	9920	3520	4800			
Soluble COD	5440	2280	960 ¹³			

Biosolids Quality

Reed Drying Bed

Biosolids quality	Concentration		
Total Carbon	72.23 g /kg septage		
Total Organic Carbon	67.92 g /kg septage		
Inorganic Carbon	4.31 g/kg septage		
Average Moisture content	35%		
C/N ratio	8.81		
Sand Drying Bed			
Biosolids quality	Concentration		
Total Carbon	93.33 g/kg septage		
Total Organic Carbon	84.38 g/kg septage		
Inorganic Carbon	8.95 g/kg septage		
Average Moisture content	40%		
C/N ratio	10.61		

14

Inferences

- Four sustainable dewatering methods are studied
- Since the septage is highly variable, the optimum alum dosage always varies depending on the TS concentration
- Solar drying can be an option where there is enough land space and sunlight
- In case of filter beds, irrespective of TS concentration, it separates the solid and liquid fractions
- Also the filter beds showed better efficiency in removing organic pollutants and nutrients
- Filter beds will be a good option for highly variable septage treatment

Available bulking agents in Tamil Nadu



Source: Thomas et al, "Optimization of bulking material for co-composting of septage", Proceedings of Indo-German Conference on Sustainability, 2016, pp. 25-27.

Estimation of Physical properties

Composting	Moisture	Organic	C/N	Water holding	Bulk	Air filled
materials	content	matter (%)	ratio	capacity	density	Porosity
	(%)			(g of water/ g of		(%)
				material)	(kg/m ³)	
		Bulking agent fo	or comp	osting	-	-
Bagasse	5.14	81.18	62	6.79	200	85.03
Straw	6.83	65.50	54	4.30	220	82.37
Wood chips	7.17	70.20	500	2.03	120	89.41
Saw dust	11.04	75.20	779	4.35	95	90.95
Dry leaves	5.29	62.96	60	2.15	70	93.96
Coir fibre	8.06	64.29	26	3.38	84	92.88
Coir pith	19.66	64.08	53	5.07	70	93.78
Rice husk	8.02	48.20	47	1.82	75	93.11
Groundnut shells	8.88	49.37	24	1.97	130	88.17
Palm dry leaves	7.34	45.12	20	1.42	92.8	91.48
Substrate for composting						
Dewatered						
septage solids	5.14	81.18	10	0.72	300	85.03

Source: Thomas et al, "Optimization of bulking material for co-composting of septage", Proceedings of Indo-German Conference on Sustainability, 2016, pp. 25-27.

Factors effecting compostin

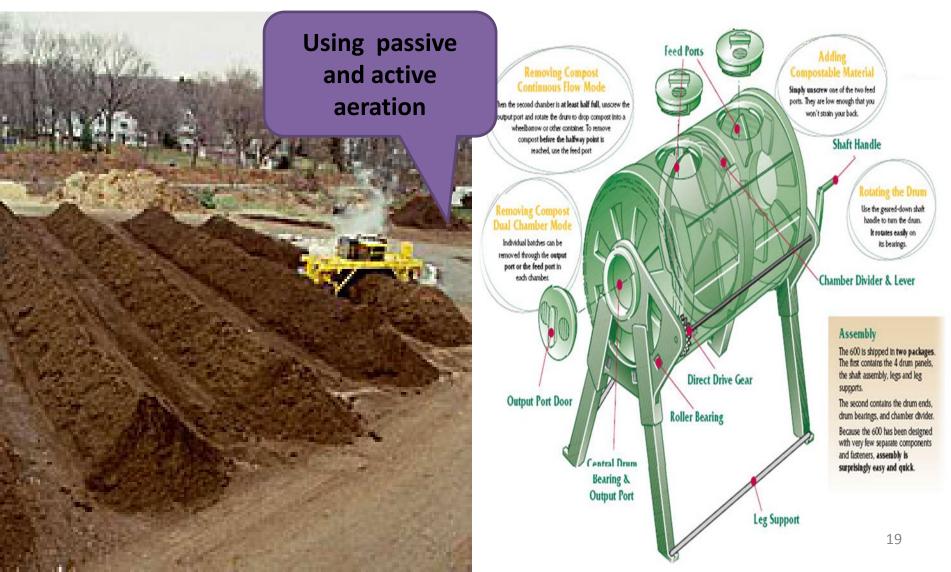


Factor	Range				
	Acceptable	Preferred			
C:N	15:1 – 40:1	25:1 – 30:1			
Moisture	40 – 65 %	50 – 60 %			
Oxygen	> 5 %	>> 5 %			
Free air space	>30%	>30%			
Particle size	1/8 – 1/2 in	Variable			
рН	5.5 – 9.0	6.5 - 8.0			
Temperature	43-66°C	55-60°C			
		Source: Rynk et al, 1992 18			

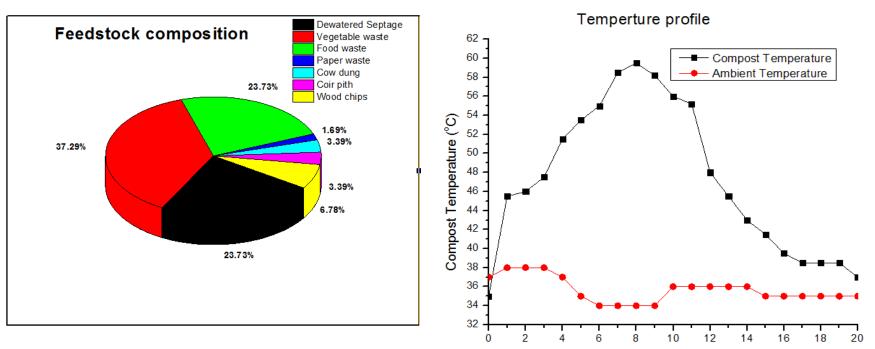
Types of Aerobic composting

Windrow composting

Rotary drum composting



In-vessel co-composting of septage



- Mixed organic waste : septage ratio is 3:1 (at initial C/N ratio of 23.4)
- Bulking material: Coir pith (Water holding capacity=5.07g water/g coir pith)
- Temperature profile has 3 phases : mesophilic, thermophilic and curing stage
- Major organic matter transformation occur at thermophilic phase
- Retention at >55°C for more than 3 days ensured significant pathogen inactivation

Conclusion

- The selected feedstock composition is suitable for the effective co-composting of septage.
- Close monitoring of in-vessel system helped in the detailed understanding of compost dynamics during septage cocomposting.
- Proper mixing of feedstock materials resulted in obtaining the final ripened compost within 20 days of composting operation
- Final compost have a TOC content of 30.2±0.5%, TN value of 2.92±0.3% and a TP value of 0.31±0.01%.
- The low temperature (37°C) and low C/N ratio (11.4±0.5) confirms the stability of final compost.
- The final product is suitable for the application as a soil conditioner.

In-vessel co-composting of Septage in passive & active aeration systems

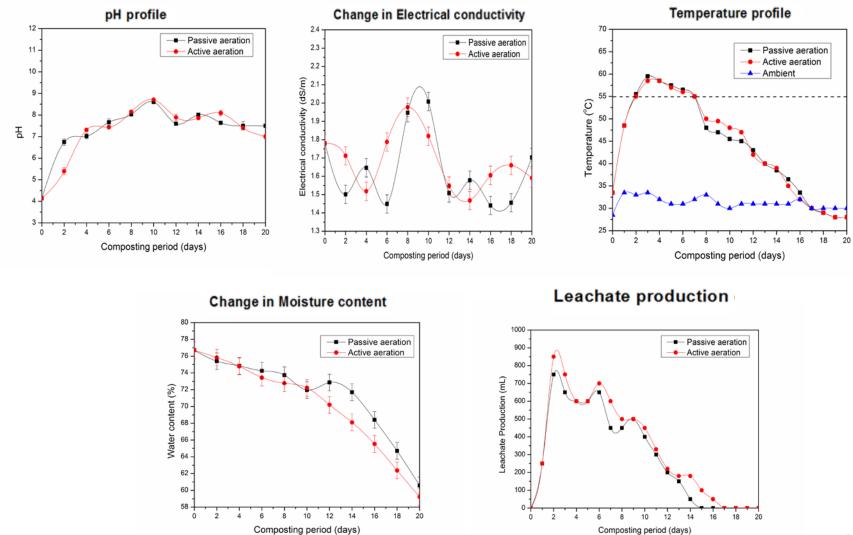
Substrate	Moisture Content (%)	C/N ratio	Mass used (kg)		
Vegetable waste	92.6 ± 1.8	15.6±1.5	11.0		
Food waste	81.4±2.5	20.4±0.7	2.0		
Dewatered	60.2±2.7	8.2±0.8	6.5		
septage					
Coir pith	33.3±1.2	34.5±2.7	1.0		
Wood chips	55±0.9	40.9±1.8	2.5		
Cow dung	94.3±2.2	9.4±0.9	1.0		
Overall Moisture C	76.8				
Overall C/N ratio 15.					

Characteristics of initial mix (feedstock composition)

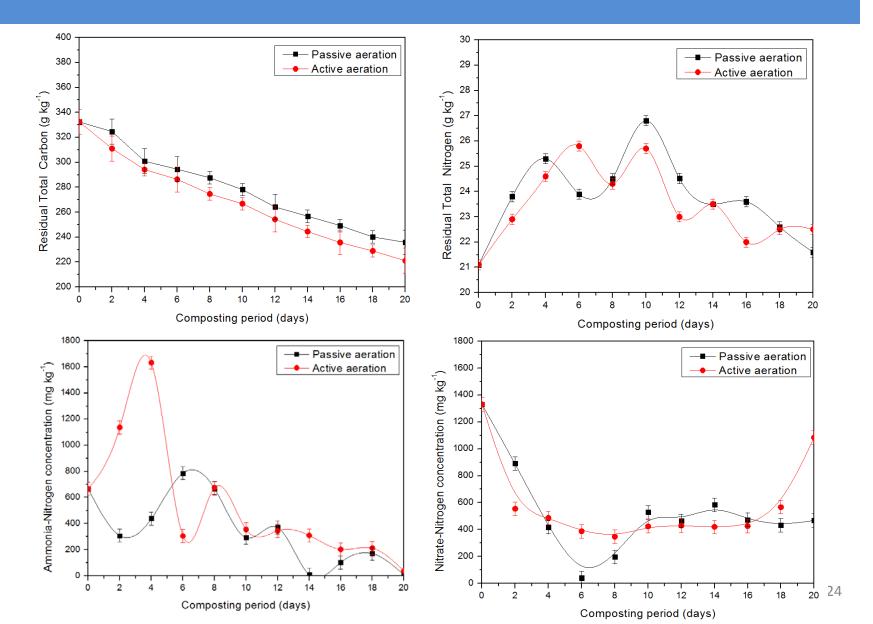
C-mole formulae of initial compost [CH $_{1.70}O_{1\cdot34}N_{0.05}$] matrix revealed that the main component in organic matter (OM) is carbohydrates [CH $_{1.8}O_{0.9}$] rather than fats [CH $_{0.75}O_{0.25}$] and proteins [CH $_{0.86}O_{0.5}N_{0.14}$] hence results faster degradation

The C/N ratio was made at 15.7 which is at lower optimum range in order to treat more septage (having low C/N ratio 8.8) and reduce the net bulking material consumption

Compost dynamics

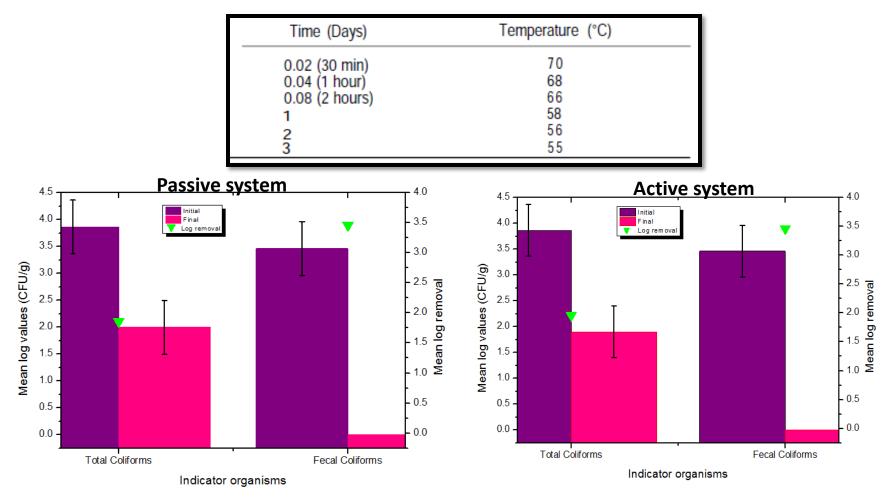


Carbon & Nitrogen decomposition

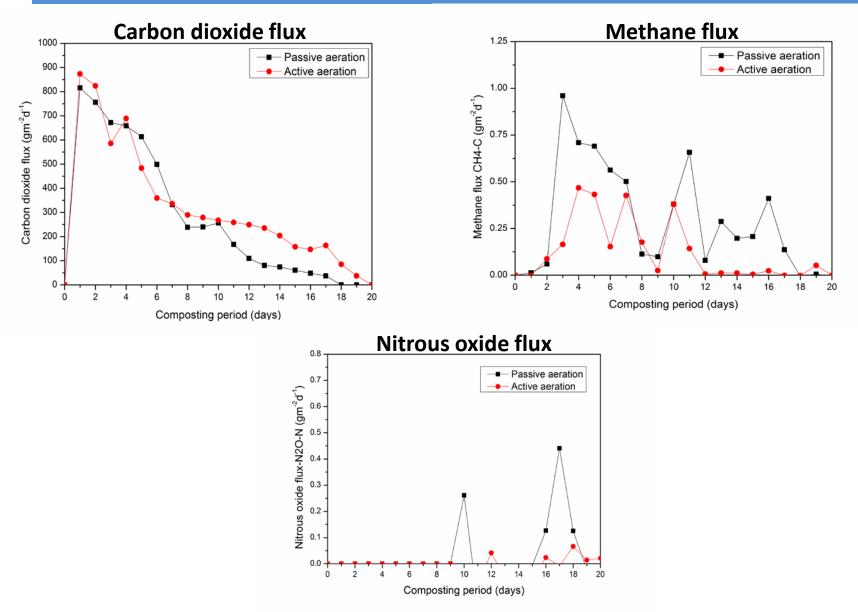


Pathogen reduction

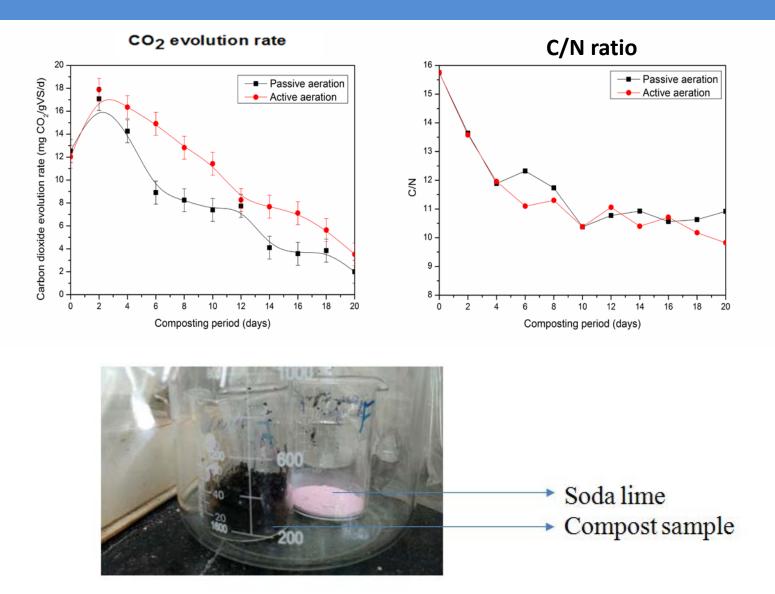
Time-Temperature relation for pathogen killing in composting (Source: EPA 1992)



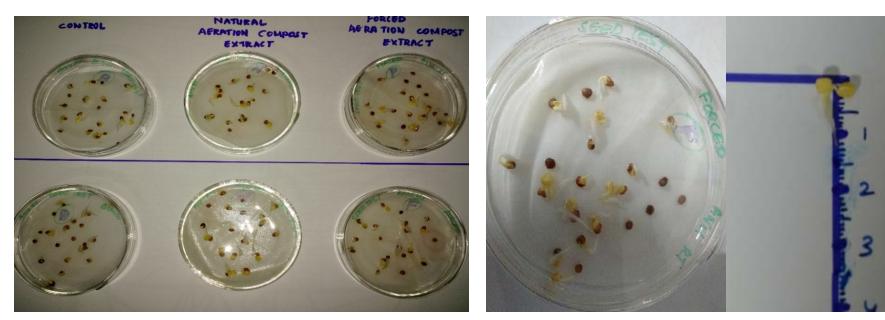
Greenhouse gas emission from septage co-composting



Compost maturity



Seed germination test



Outcomes of Seed germination test

Item/Parameter	Control Test	Compost extract from passive aeration system	Compost extract from active aeration system
Total seeds	40	40	40
Germinated seeds	29	32	30
Mean root length (cm)	0.79	1.09	1.22
Relative seed	-	110	103
germination (%)			
Relative root growth (%)	-	123	137
Germination index (%)	-	135	141

Ripened compost product quality



	Standa	rd values	Passive	Active aeration system	
Parameters	HKORC ^a	TMECC ^b / CCME ^c	aeration system		
Ammoniacal-N (mg/kg dw)	< = 700	75-500	10.3 ±5.3	37.2± 4.8	
CO ₂ evolution rate (g C/kg VS/day)	< = 2	2-4	2.0 ± 0.18	3.5 ± 0.20	
C:N ratio	≤ 25	≤ 25	10.9 ± 0.8	9.8 ± 0.5	
pH Value	5.5 - 8.5		8.2 ± 0.02	7.4 ± 0.10	
Organic matter (% dw)	> 20	>40	61 ± 0.5	58 ± 0.5	
Seed germination index (%)	≥ 80	80–90	135	144	
Total N, P, K	≥ 4% dw		4.37±0.5	4.5±0.5	

^aHKORC (2005): Compost and Soil Conditioner Quality Standards for General Agricultural Use. ^bTMECC (2002): Test Methods for the Examination of Composts and Composting. ^cCCME (2005): Guidelines for Grade A Compost Quality.

Conclusion

- The retention at higher temperature (>55°C) for more than 5 days ensured three log pathogen reduction in both systems.
- The selected feedstock composition is suitable for septage cocomposting even at low C/N ratio with relatively lower GHG emissions when compared with various treatment options.
- The active system was found to be better than passive system especially in terms of GHG emissions.
- Maturity wise, both systems produced stable ripened compost meeting the necessary standards for agricultural purposes.
- The ripened compost can also serve the purpose of carbon sequestration as the initial carbon content in both systems was higher than the total GHG emissions in terms of CO₂-C equivalent.

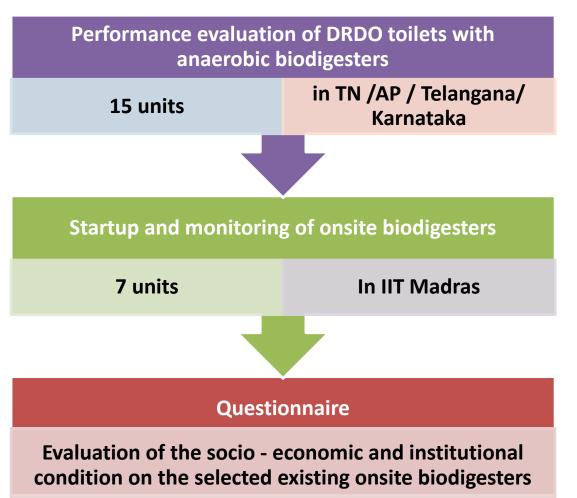
Evaluation of DRDO Onsite Wastewater Treatment System

Objective & Scope of the project

➤To test and evaluate existing sanitation technologies

> Testing the DRDO wastewater treatment system: Assessing system performance, usability and acceptability/demand in urban settings in India

TEAM: IIT Madras, Sanitary Technology Platform (STeP) managed by RTI International



Main assessment approach adopted -Carry out the appraisal of different onsite biodigester treatment technologies -Means and ways of attaining it -Timely sampling and investigation

Distribution of 15 DRDO toilets selected for this study

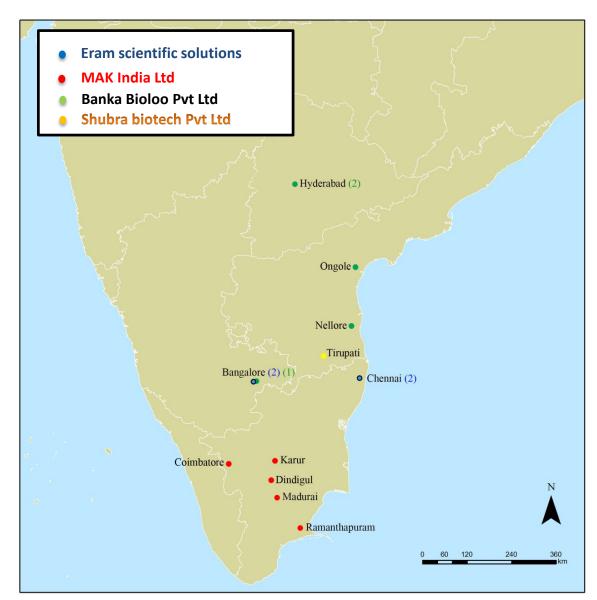
- Eram scientific solutions 4
 - Chennai (2)
 - Bangalore (2)
- MAK India Ltd 5
 - Dindigul (1)
 - Karur (1)
 - Coimbatore (1)
 - Madurai (1)
 - Ramanathapuram (1)

• Banka Bioloo Pvt Ltd - 5

- Bangalore (1)
- Hyderabad (2)
- Nellore Gudur (1)
- Ongole (1)

• Shubra biotech - 1

Seva Tirupati (1)



Details of the sampling points, frequency, type and location

Type of	SamplingL	No of	Sampling	Sample	Sample points	Licensee /
biodigesters	ocation	biodigesters	frequency	type		Vendor
DRDO based	TN / AP /	15	Once in a	Grab	Raw wastewater	Banka BioLoo,
biodigester	Telangana/		month	sampling	and Treated	MAK & Eram
installations in	Karnataka		Once during	Composite	water, tap water	
Field			the 6 months	sampling		
Onsite	Krishna	1	Once in a	Grab	Raw wastewater,	Eram scientific
Biodigester	hostel, IIT		week (till	sampling	Digester effluent,	& Duke
treatment	Madras		week 13)		Treated water	University
technology;			Once in a	Composite		
Duke			week (from	sampling		
University			week 14)			
DRDO based	IIT Madras	4	Once in a	Grab	Raw wastewater	Banka Bioloo
Biodigester			week (till	sampling	and Treated	
monitoring			week 12)		water	
under varying			Once in a	Composite		
operating			week (from	sampling		
conditions			week 13)			
DRDO based	IIT Madras	2	Once in a	Grab	Raw wastewater	MAK
Biodigester			week (till	sampling	and Treated	
monitoring			week 9)		water	
			Once in a	Composite		
			week (from	Sampling		
			week 10)			34



Pipe at the inlet of the digester to be modified for ease during sampling

Banka BioLoo Sites



Link_photographs of all site\Photographs of Banka Bialoo.pptx

Eram Scientific & Shubra Biotech sites

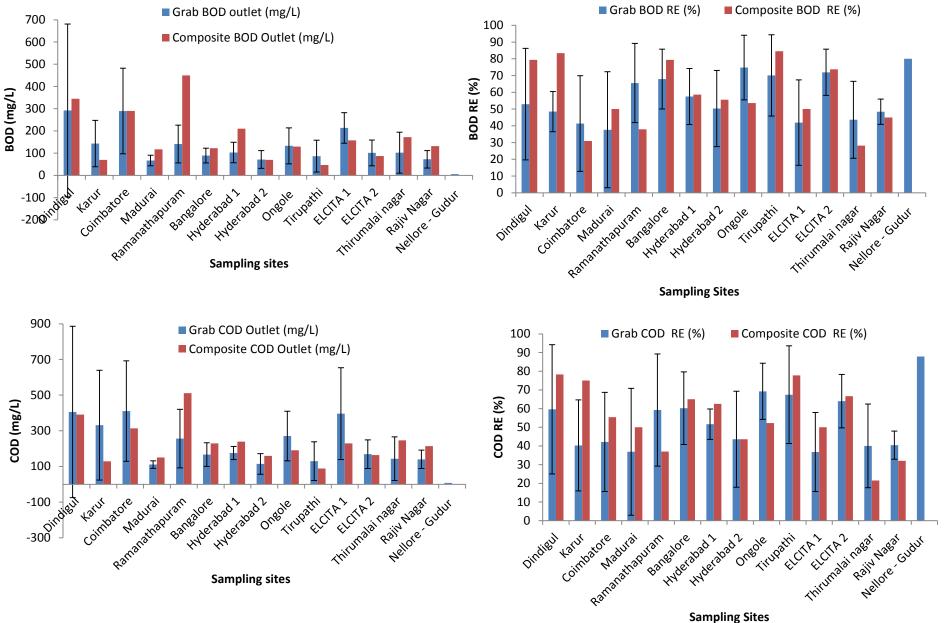


Link_photographs of all site\Photographs of Eram Scientific.pptx

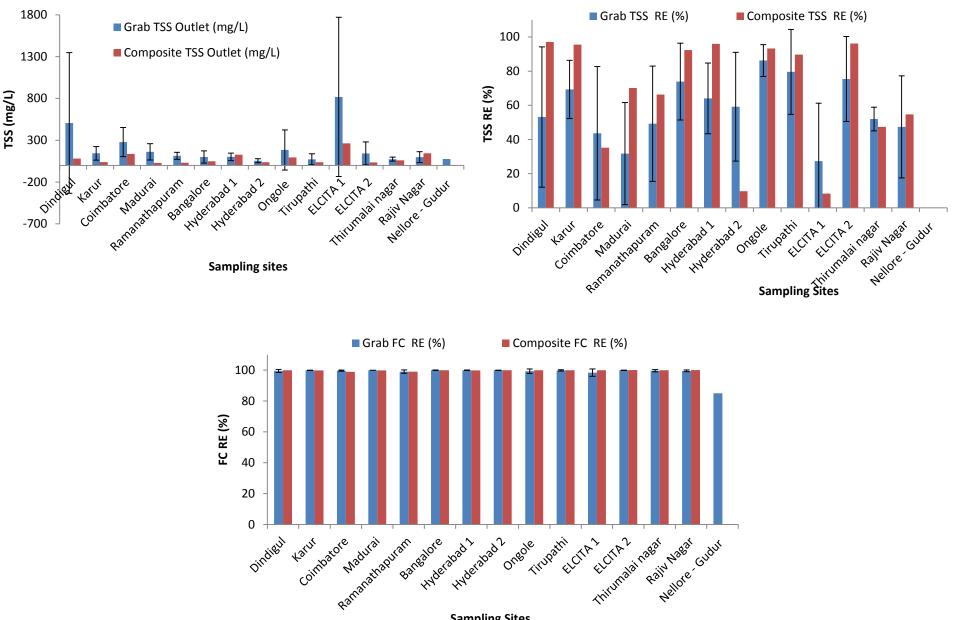
SAMPLING AND ANALYSES METHODS

Parameters	Method	Instrument used	Reference (APHA 2005)	
рН		Cultures an carias 600 PCD 650	4500 H	
Temperature (^o C)	Potentiometry	Cyberscan series 600 PCD 650 Waterproof portable meter(Eutech	2550 B	
Dissolved oxygen (mg/L)	rotentionetry	instruments)	4500 – O G	
Turbidity (NTU)	Nephelometry	Turbidimeter TN – 100 (Eutech instruments)	2130 B	
Total Chemical Oxygen Demand (tCOD) Soluble Chemical Oxygen Demand (sCOD)	Dichromate digestion	COD digester (HACH)	5220 C	
Total biological Oxygen Demand (tBOD) Soluble biological Oxygen Demand (sBOD)	Azide addition	BOD Incubator (Rands Instruments)	5210 – B	
Total Suspended Solids (TSS)		Oven (Remi Instruments), balance	2540 D	
Volatile suspended solids (VSS)	Gravimetry	(A&D GR 202) and muffle furnace (Inlab equipments)	2540 E	
Ammoniacal nitrogen			4500 NH ₄ +-N F	
Nitrite nitrogen	Calarinaatuu	Creative shate restory (Chine day)	4500 NO ₂ ⁻ -N B	
NitrateNitrogen	Colorimetry	Spectrophotometer (Shimadzu)	4500 NO ₃ ⁻ -N B	
Total Phosphate			4500 – P D	
Faecal Coliform (MPN / 100 mL)	MPN method-Presumptive CFU method	Incubator (Remi Instruments)	9221 E (MPN method)	
Total Kjeldhal Nitrogen (TKN)	Digestion and distillation method	Distillation apparatus	4500 – N _{org} B	

Comparison between Grab and Composite sampling



Comparison between Grab and Composite sampling



Sampling Sites

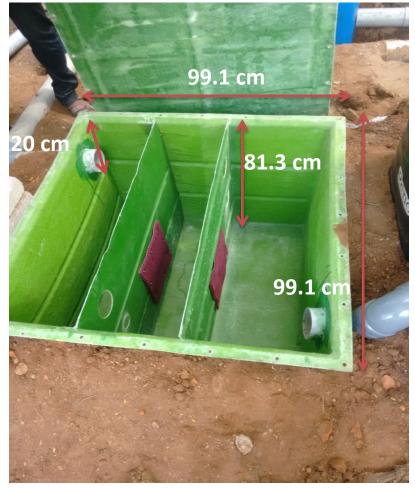
Evaluation details on the onsite biodigester in IIT

Madras (Cauvery & Krishna hostel)

					_		
Banka Bioloo (Cauvery hostel)	Dige: label		Operation strat		egy		
Site 1	Diges	ster A	Control	Control		Simple se without i	-
	Diges	ster B	Control + inoculation —				
Site 2	Diges	ster C	Frequent inoculation		Seption Seption Seption		
	Diges	ster D	D Addition of chem Phenyls, Bleach e		U	inocu	lum
Cauvery hostel - MAK		Digeste	r label Operation strategy		eration strategy		
Site 3	Digeste Digeste		nro		ed on licensee's cedure		
Krishna hostel	Digester l		er label		Operation strate	egy	
Site 4	Duke unit				Strategy develog Duke university	ped by	

FRP biodigester used by DRDO licensee





- □ The chief components of biodigester : anaerobic microbial consortium and fermentation vessel.
- The provision of immobilization material (PVC) is provided to afford attachment site for bacteria, reduce wash out and to enhance the rate of waste fermentation.

IIT Madras Cauvery & Krishna sites





Reactor D (left) and Reactor C (right) in Site 2



<u>Composite sampling & Offline pipe</u> connections in <u>Cauvery site</u>



□ The content of the inlet and outlet

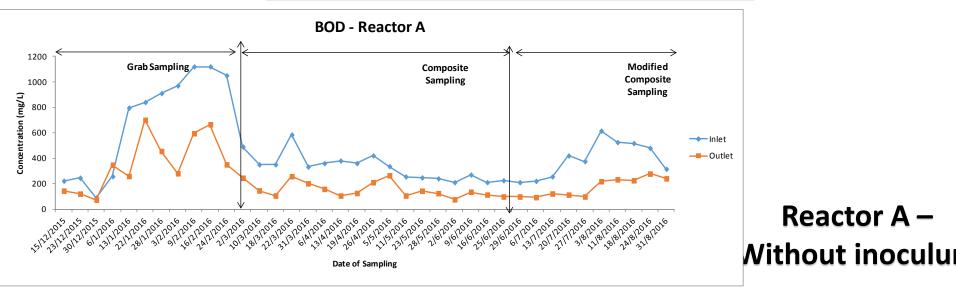
tanks were pumped out to the

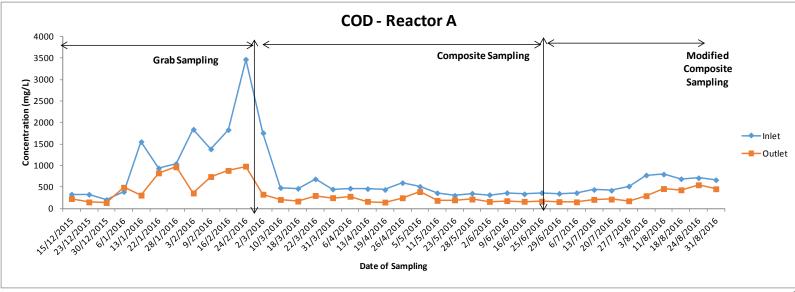
main sewer line using 1 HP pump.

After 24 hrs the inlet and outlet sample is collected.

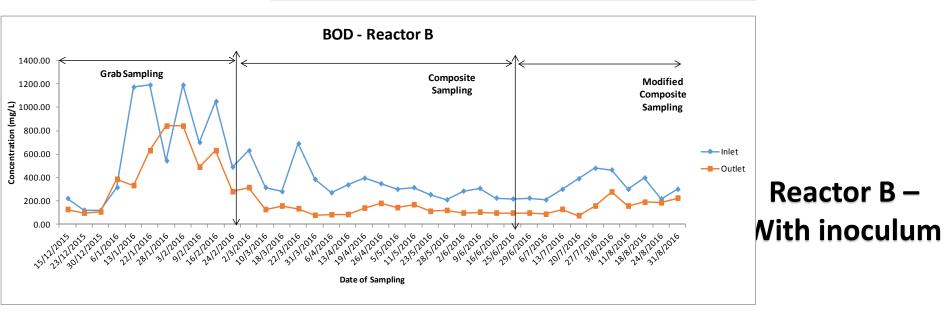


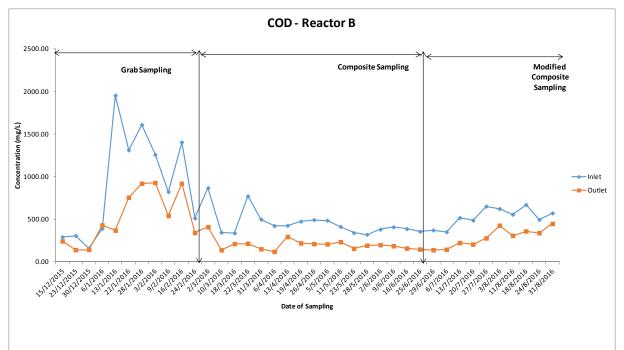
BOD & COD values of Reactor A



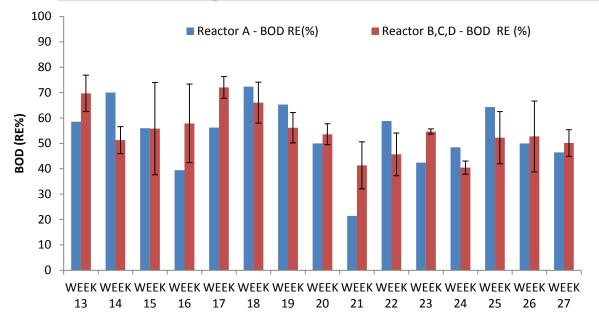


BOD & COD values of Reactor B

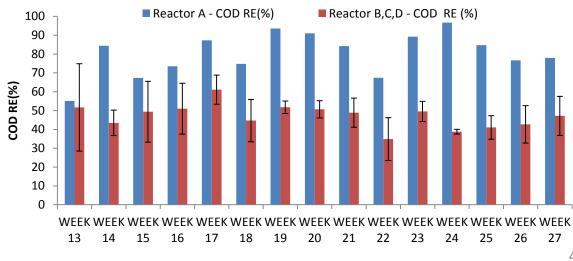




Removal performance Reactor A Vs B,C,D

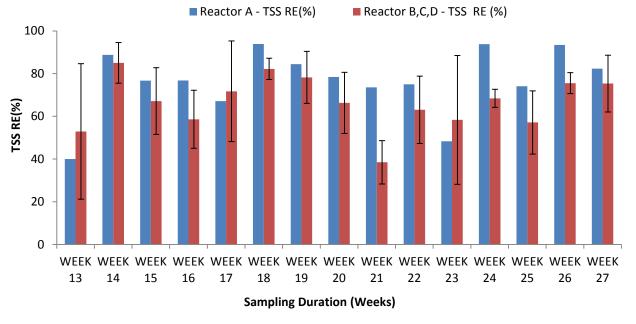


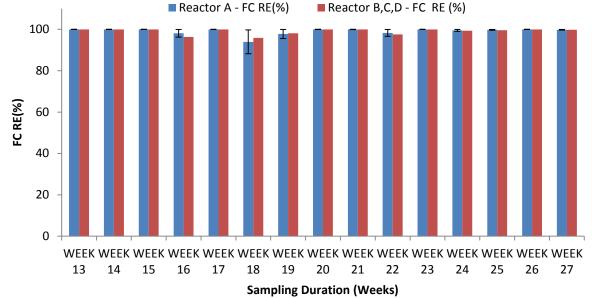
Sampling Duration (Weeks)



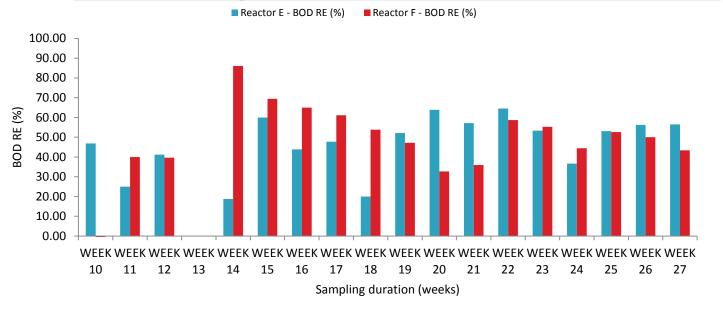
Sampling Duration (Weeks)

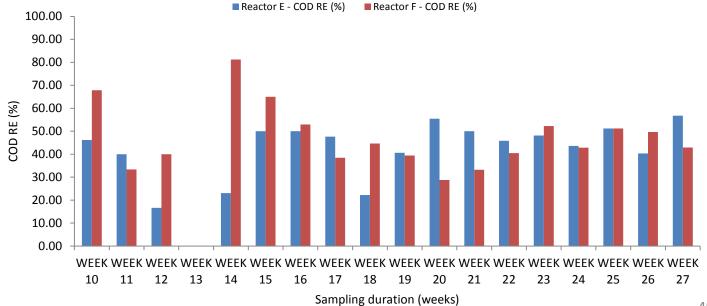
Removal performance Reactor A Vs B,C,D



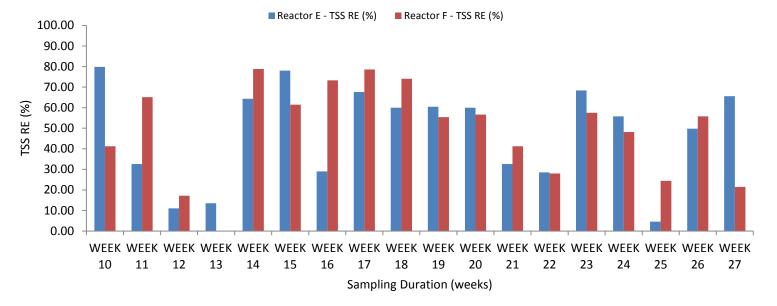


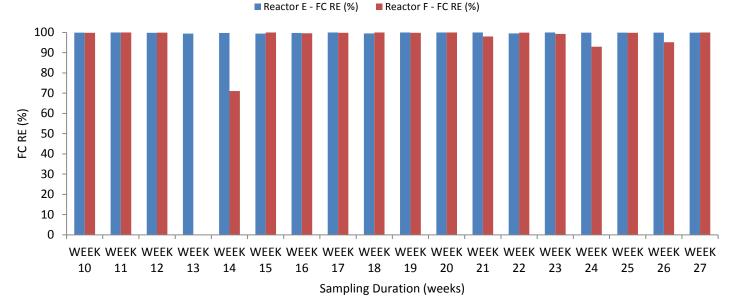
Removal performance Reactor E Vs F



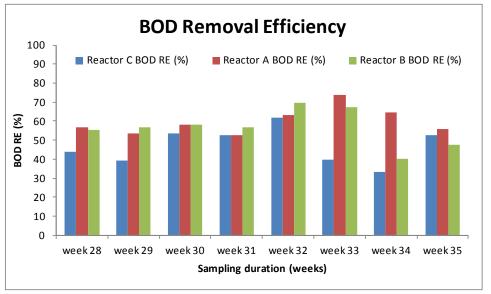


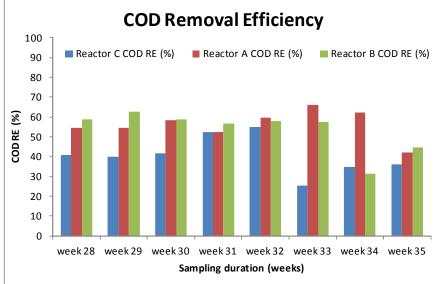
Removal performance Reactor E Vs F

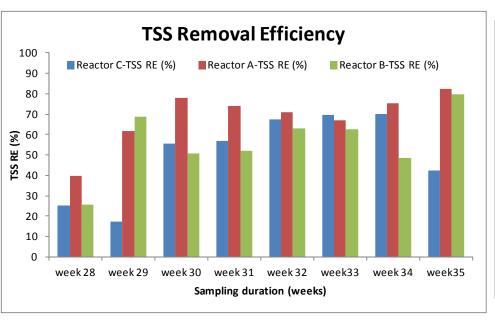


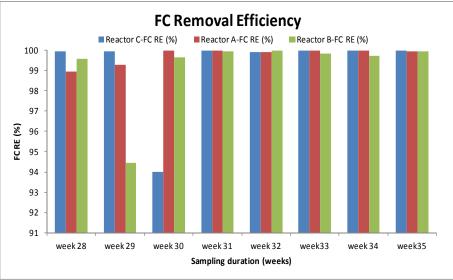


Variation of Reactor C with respect to A and B

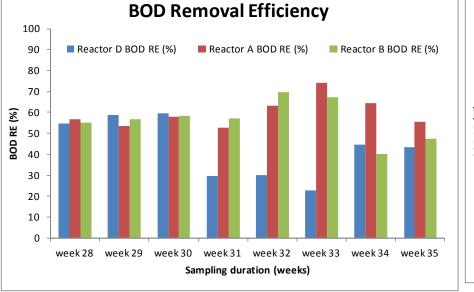


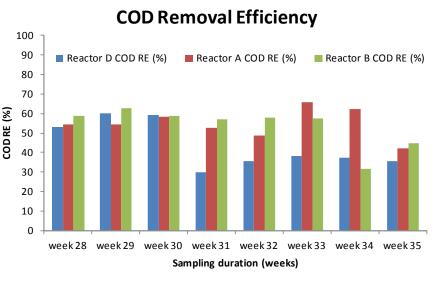


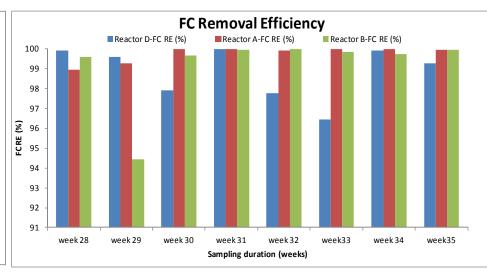


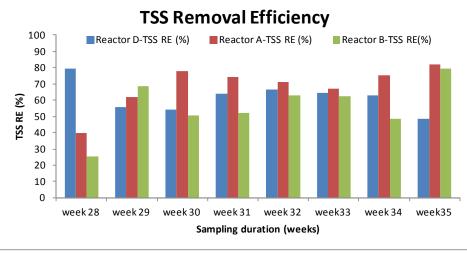


Variation of Reactor D with respect to A and B



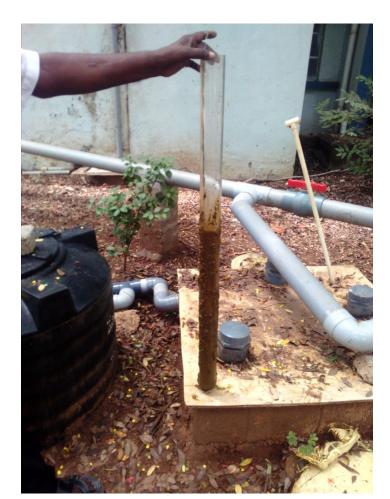






Sludge Measurement in Onsite IITM units

- Scum layer on top and mixed liquor suspended solids at the bottom was observed in all the digesters
- Hence, sludge depth measurement was difficult







Hydraulic Retention Time of the Biodigesters

React or	Vendor	Reactor liquid volume (L)	Sludge depth (m)	Mean Water Depth in reactor (m)	Inlet collection tank volume (L)	Flow rate (L/d)	HRT(h)
А	Banka	584.30 - 585.83	0.206 – 0.250	0.595 -0.597		279.70 -	48.15 -49.92
	Bioloo				500	292.80	
В	Banka	628.50 - 647.65	0.206 – 0.250	0.664 -0.660		284.70 -	52.80 -54.35
	Bioloo				500	285.60	
С	Banka	594.10 - 666.30	0.206 - 0.230	0.610 -0.679		269.80 -	52.80 - 53.57
	Bioloo				500	297.60	
D	Banka	559.70 - 684.94	0.206 - 0.210	0.570 -0.698		279.70 -	48.00 -57.88
	Bioloo				500	283.20	
E	MAK	548.54 - 559.70	0.200 - 0.224	0.570 -0.559		244.80 -	54.72 -62.94
					500	235.20	
F	MAK	571.11 - 510.60	0.224 – 0.229	0.520 -0.582		239.80 -	50.88-62.22
					500	247.20	

Comparison of performance

Reactor	Operational	BOD RE	COD RE	TSS RE	FC Concentration		NH4 ⁺	(mg/L)
	strategy	(%)	(%)	(%)	Inlet	Outlet	Inlet	Outlet
A	Control (No inoculum)	54.2 ± 13.2	51.3 ± 11.2	73.1 ± 14.0	8.22E+08	6.18E+05	34.8	48.02
В	External inoculum addition(once)	56.1 ± 15.7	47.5 ± 12.9	64.5 ± 22.2	7.47E+08	3.03E+05	35.11	50.12
C	Frequent inoculum addition	48.5 ± 15.8	41.9 ± 12.8	59.3 ± 20.1	3.49E+08	3.99E+05	38.48	54.92
D	Addition of extra chemicals	41.2 ± 14.7	46.7 ± 12.6	66.7 ± 14.4	4.20E+08	3.27E+05	43.47	51.19
E	External inoculum addition(once)	49.6 ± 14.1	44.6 ± 15.8	54.3 ± 22.4	4.76E+08	4.31E+05	41.25	44.29
F	External inoculum addition(once)	54.9 ± 14.2	50.0 ± 14.8	55.2 ± 19.4	4.91E+08	3.65E+06	37.55	47.01

<u>Specific Methanogenic activity test results for Banka BioLoo Inoculum, MAK Inoculum, MAK Inoculum and Control Anaerobic sludge</u>

S.N	Organic Loading rate	Banka BioLoo Inoculum				MAK Coimbatore Inoculum		Control Anaerobic Sludge	
0	(kg COD /kg MLVSS)	Methane production rate (L/h)	Specific methanog enic activity (L/kg/h at	Methane production rate (L/h)	Specific methanog enic activity (L/kg/h at	Methane production rate (L/h)	Specific methanog enic activity (L/kg/h at	Methane production rate (L/h)	Specific methanog enic activity (L/kg/h at
			STP)		STP)		STP)		STP)
1.	0.5	0.096	77.50	0.12	99.03	0.03	12.64	0.168	50.36
2.	1.0	0.254	116.02	0.19	112.07	0.12	50.14	0.384	272.33
3.	1.5	0.044	43.85	0.21	136.12	0.02	8.36	0.216	35.99
4.	2.0	0.084	31.15	0.12	62.46	0.04	15.38	0.072	42.94

SMA results :

Banka BioLoo - 0.140 g CH₄-COD/g VSS/d; MAK - 0.132 g CH₄-COD/g VSS/d; MAK Coimbatore - 0.105 g CH₄-COD/g VSS/d;

Control Anaerobic Sludge - 0.193 g CH₄-COD/g VSS/d

SMA values:

Industrial &laboratory digesters: **0.1 and 1.0 g COD/g VSS/ d;** Pure or enriched methanogenic cultures≈**10 g COD/g VSS/d** Septic tanks - **0.09 g CH₄-COD/g VSS/d**

(Dolfing and Bloemen, 1985; Guiot, 1991;Soto et al., 1992; Harper and Pohland, 1986; Korsak and Moreno 2006)

Specific Methanogenic activity test results for Banka BioLoo Inoculum

	Organic	Banka BioLoo Inoculum			Organic	Banka Bi	oLoo Inoculum
S.No	Loading rate (kg COD	INITIAL SMA		S.No	Loading rate (kg COD	SMA before a	ddition in Reactor C
	/kg MLVSS)	Methane	Specific		/kg MLVSS)	Methane	Specific
		production	methanogenic			production	methanogenic
		rate	activity (L/kg/h			rate	activity (L/kg/h at
		(L/h)	at STP)			(L/h)	STP)
1.	0.5	0.096	77.50			,	
2.	1.0	0.254	116.02	1.	0.5	0.156	71.63
3.	1.5	0.044	43.85	2.	1.0	0.240	112.31
4.	2.0	0.084	31.15	3.	1.5	0.071	33.13

<u>SMA results :</u> Banka BioLoo - 0.140 g CH₄-COD/g VSS/d SMA results:

2.0

4.

Banka BioLoo - 0.133 g CH₄-COD/g VSS/d

0.072

SMA values:

Industrial &laboratory digesters: **0.1 and 1.0 g COD/g VSS/ d;** Pure or enriched methanogenic cultures≈**10 g COD/g VSS/d** Septic tanks - **0.09 g CH₄-COD/g VSS/d**

(Dolfing and Bloemen, 1985; Guiot, 1991;Soto et al., 1992; Harper and Pohland, 1986; Korsak and Moreno 2006)

26.13

Thank you

www.keralatourism.org

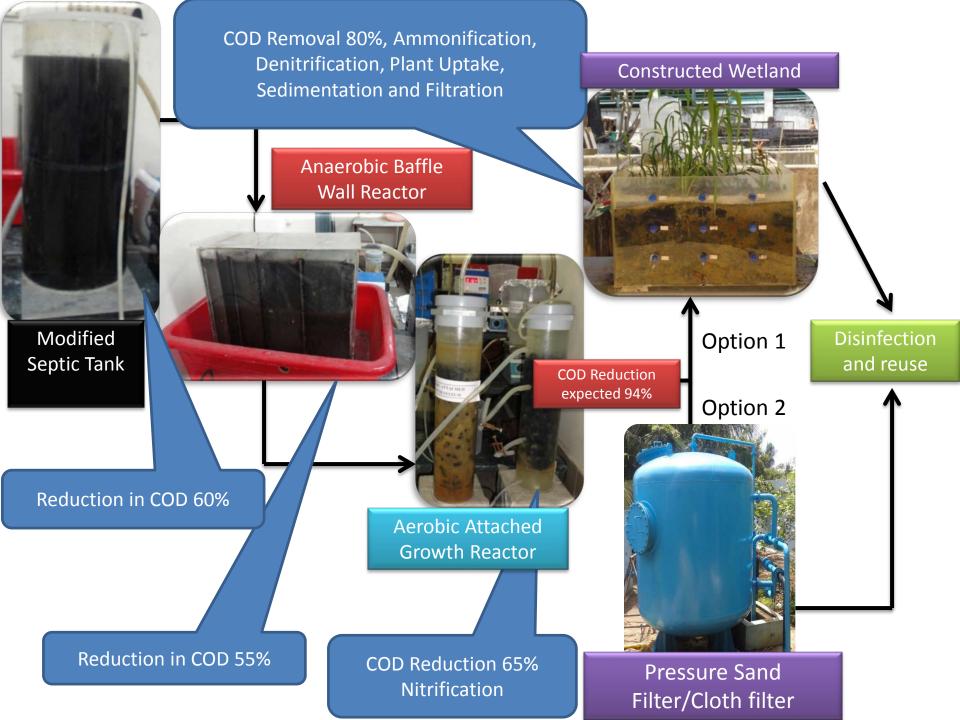
Photo : Kuttiyapillai

Onsite wastewater management systems

•Minimum use of pumps or other electrical equipment

•Minimum level of monitoring and process control

•Aeration to be carried out for part of 24 hour cycle to simulate power interruptions or use of nonconventional energy sources



Pilot Scale system: Nellavathi Illam, Mullai Street, Medavakkam, Chennai







SOLAR PANEL



Generating 1.5 HP has three mode of operation

- 1. From Direct solar.
- 2. From UPS.
- 3. From household electricity supply.

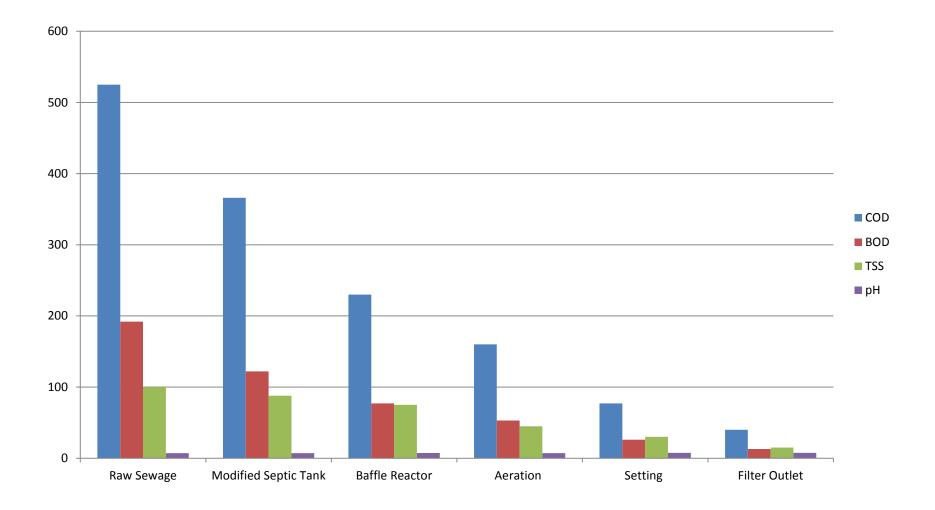
REACTORS IN PILOT PLANT



- 1. Modified septic tank
- 2. Anaerobic Baffle reactor
- 3. Aeration tank

- 4. Settling tank
- 5. Sand filtration tank
- 6. Holding tank

Performance of the system

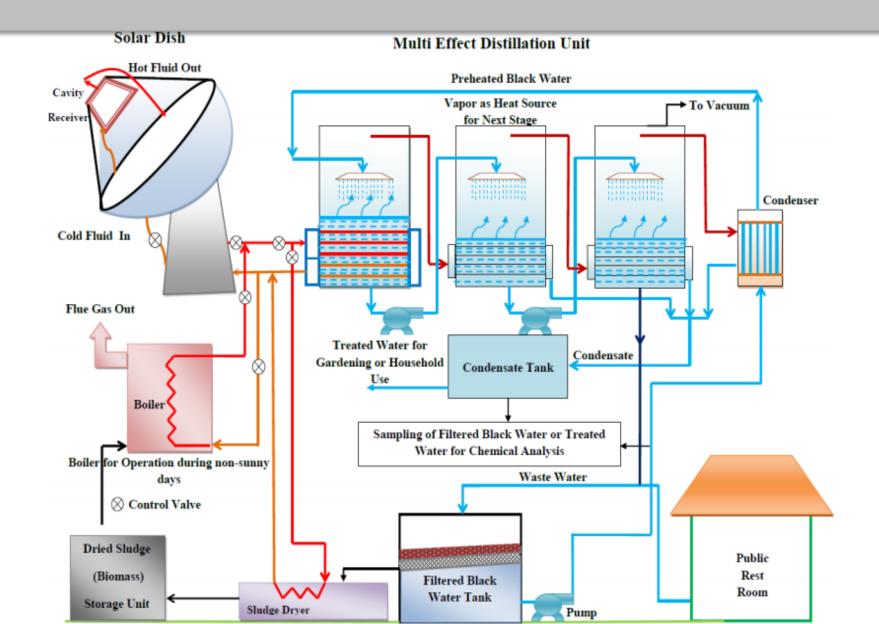


Water Quality Photos

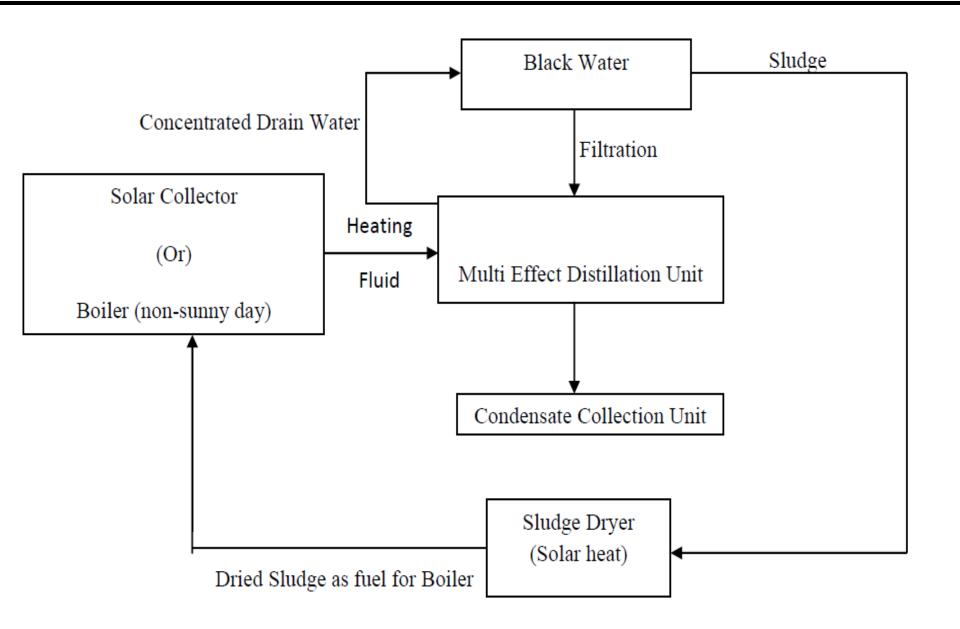


Design and Development of Solar Thermal Energy System for Domestic Sewage (Black Water) Treatment

Solar Thermal Energy Unit for Sewage Treatment



FLOW DIAGRAM



LAB SCALE ELECTRICAL DRYER UNIT FOR FAECES & URINE

ELECTRICAL DRIER LOAD DESIGN OF SOLAR THERMAL ENERGY SYSTEM FOR BLACK NATER TREATMENT -ELECTRICAL DRYER -DR. LIGY PHILIP

ELECTRICAL DISTILLATION UNIT



Elemental analysis

TESTS	С%	H%	N%	S%
Synthetic faeces with	39.62	5.944	4.49	0.305
E.Coli				
Synthetic faeces	41.70	6.336	4.24	0.284
without E.Coli				

Plate count test

	Before	After
	drying(CFU/100mL)	drying(CFU/100mL)
Synthetic faeces with	4*10^5	0
E.Coli		
Synthetic faeces without	-	
E.Coli		

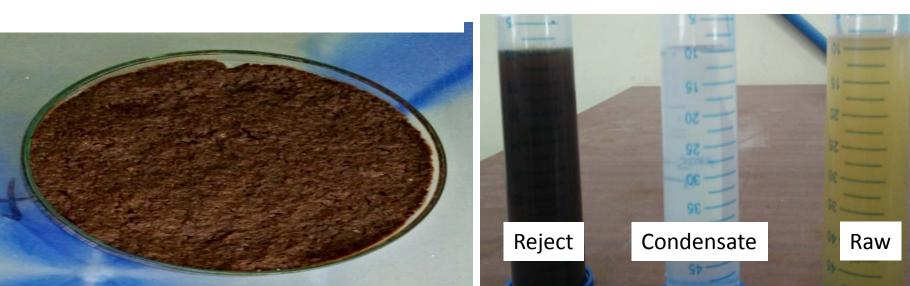
Synthetic Faeces made artificially Synthetic Urine made artificially in lab in lab



Synthetic Faeces After Drying



Synthetic Urine After Distillation



Pilot scale solar thermal black water system includes:

- Automated separator cum conveyor systemwhich separates solid and liquid directly from toilet
- Solar Inclined still-for treating liquid waste(urine)
- Solar dryer- for treating solid waste(Faeces)
- Data logger- for continuous monitoring of temperature of the system
- Pyranometer-To measure the solar radiation

Photographs of Individual Treatment Units



Separator system



Solar Dryer

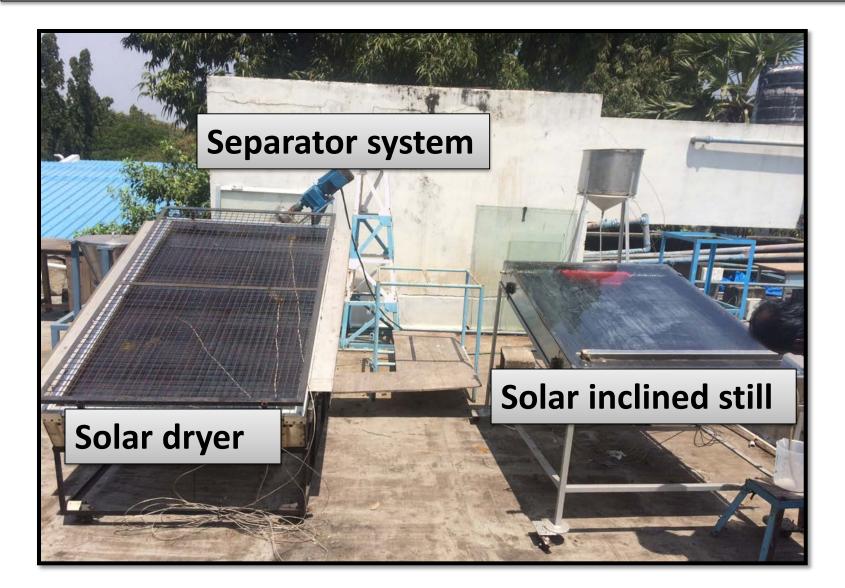


System with Data Logger



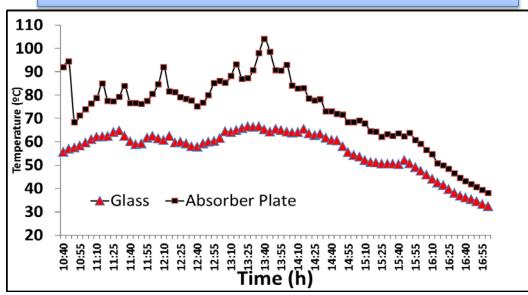
Solar Inclined Still

Integrated Pilot Scale System

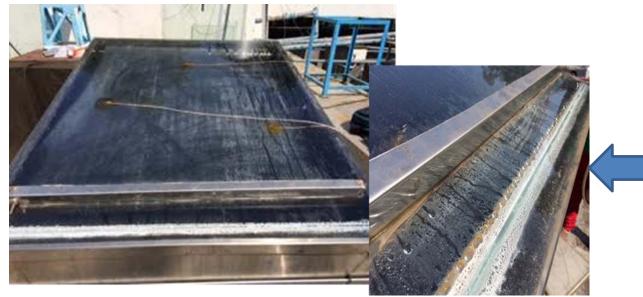


Experiments on Inclined solar still

Temperature profile for solar inclined still

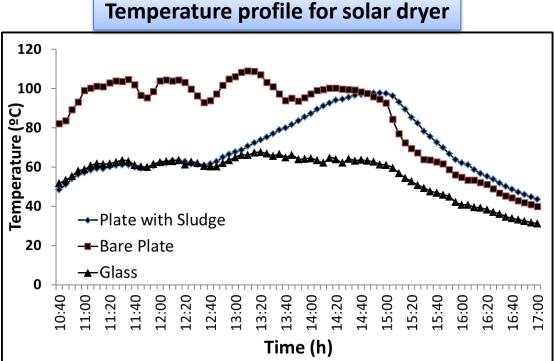


Maximum plate temperature-105°C Maximum glass temperature -65 °C Ambient temperature -30°C Maximum solar radiation 920W/m2



Solar Inclined Still during Condensation

Experiments on Solar Dryer



Maximum temperature for Plate with sludge 97.8°C Bare plate 109°C Glass-67°C



Solar Dryer loaded with synthetic faeces

Quality of dryed Faeces

Parameters		
Moisture content (%)	90.2%	
Bacterial content (CFU/100 mL)	Initial 5*10^6	Final Nil

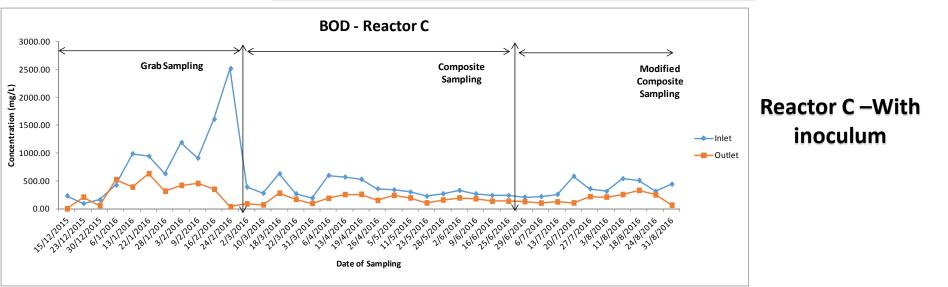


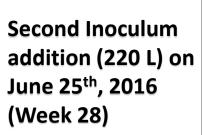
Synthetic faeces before drying

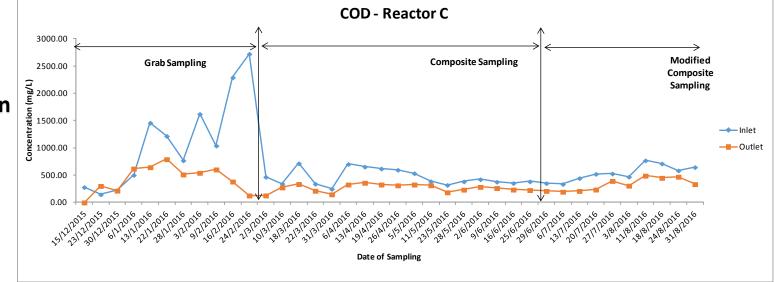


Synthetic faeces after drying

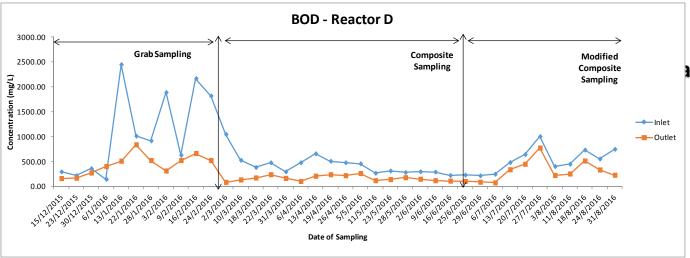
BOD & COD values of Reactor C







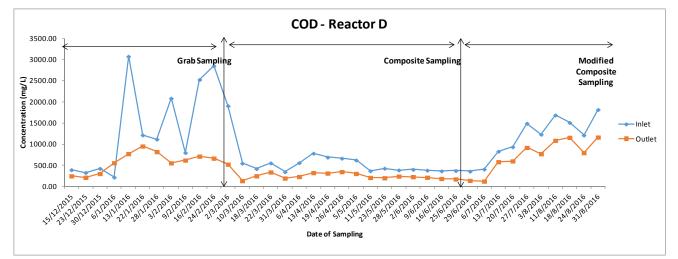
BOD & COD values of Reactor D



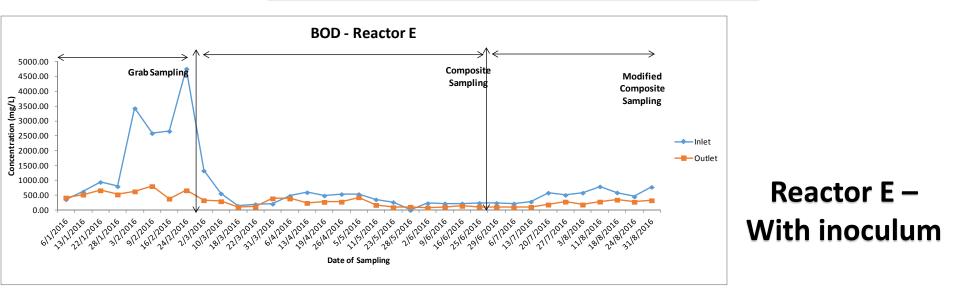
actor D – With Inoculum

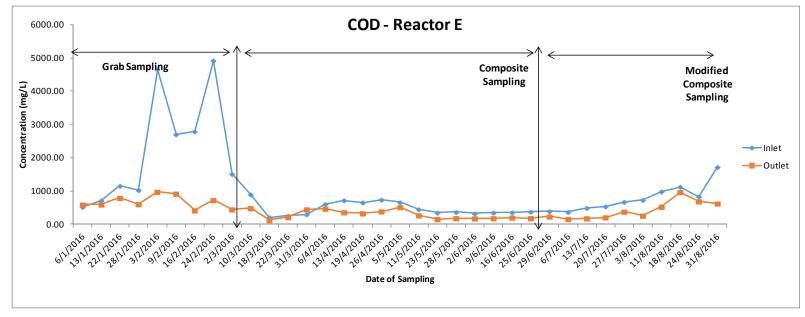
Everyday addition of chemicals (2x) from June 25th 2016 (Week 28)

200 mL of Soap solution 200 mL Phenyl solution

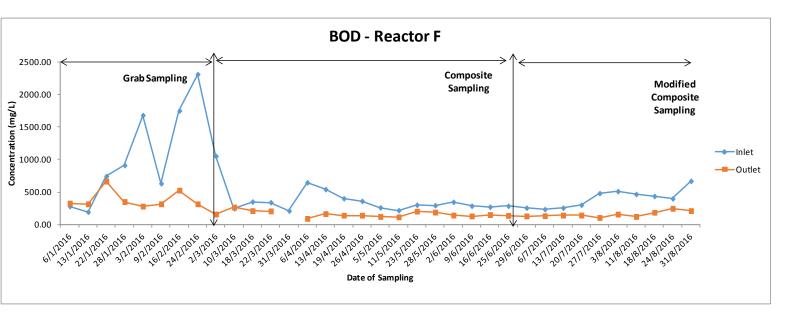


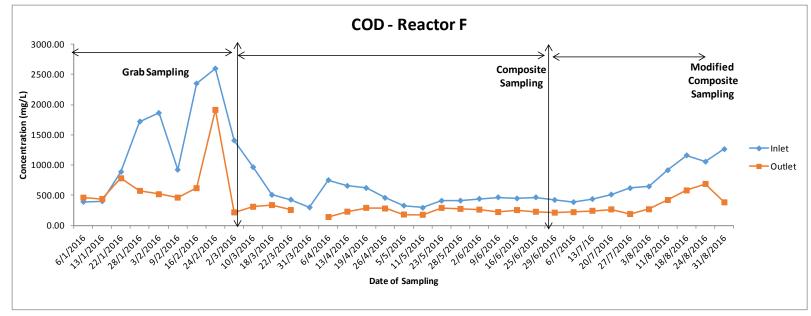
BOD & COD values of Reactor E



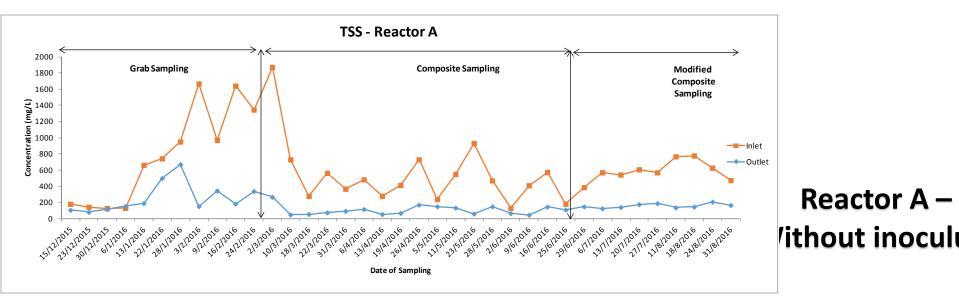


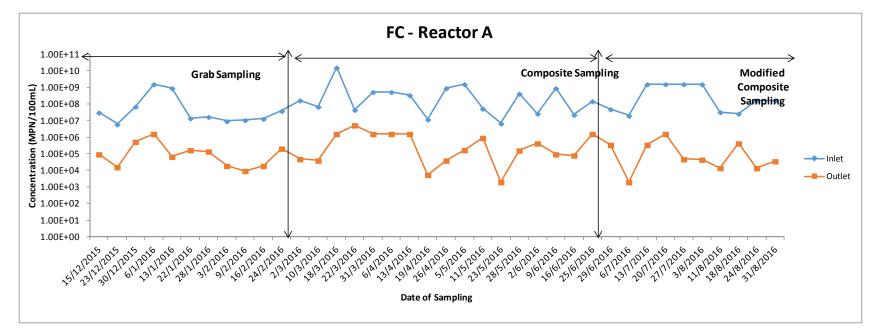
BOD & COD values of Reactor F



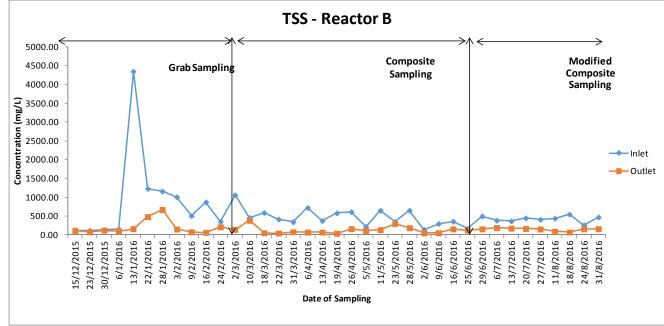


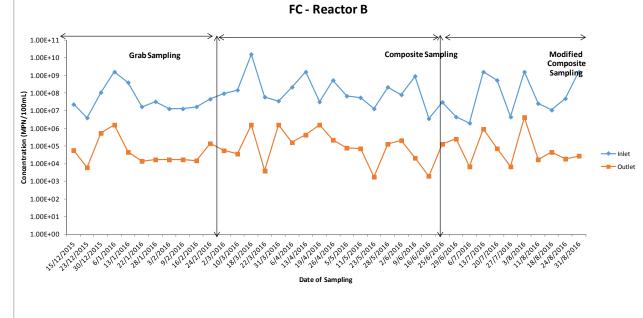
TSS & FC values of Reactor A





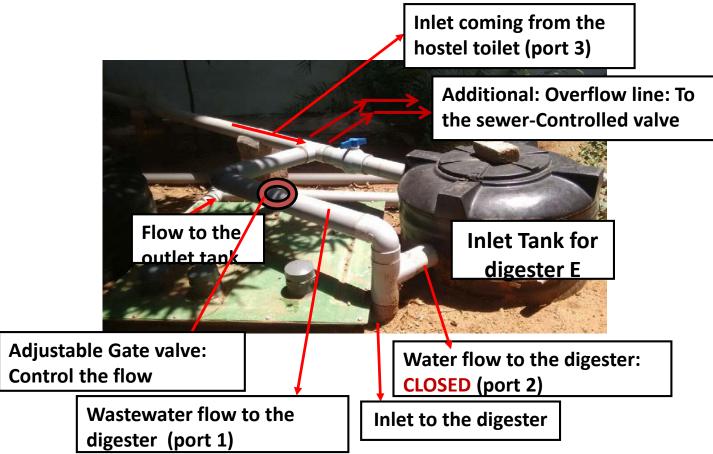
TSS & FC values of Reactor B





83

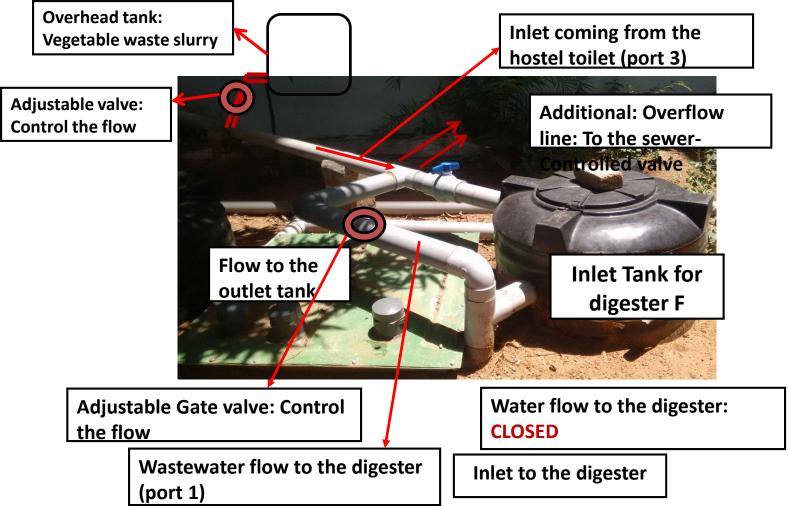
Reactor E-Modified Plan: Inlet Tank & Digester setup



>Flow to the digester will be controlled from the through gate valve shown according to the HRT

- >Reactor operation will be completely in continuous mode
- Sampling frequency will be according to the fixed HRT
- > Each HRT will be maintained for a period till pseudo steady state will be achieved
- Continued for a period of next 6 months

Reactor F-Modified Plan: Inlet Tank & Digester setup



- •Need to maintain the flow rate and influent COD
- Influent COD maintained through: Vegetable waste in a slurry form mixed to influent using overhead tank
- Flow rate will change according to the HRT: OLR will change
- Each OLR can be maintained till pseudo steady state which will be continued for a period of next 6 months

FUTURE WORK – Fieldunits

Old Sites Performance evaluation of DRDO toilets with anaerobic biodigesters Tirumalai Nagar park, Perungudi in TN /AP / Telangana/ Rajiv Nagar park, Perungudi 12 units **Karnataka** Kappalore community toilet block K.Paramathy, community toilet at MAK company premises Community toilet at old age home, Monitoring of Field units (Composite Sampling – 24h) Ongole Common toilet at construction site, Bellandhur Old sites - 6 New sites - 6 **New Sites** Raj classic Foods, Hyderabad Questionnaire Mantri Developers Pvt Ltd., Nagawara G-Block, Western side of the Shapoorii Pallonii Evaluation of the socio - economic and institutional Construction site, Panorama Brigade Site Office block, Shapoorji Pallonji Construction condition on the selected existing onsite biodigesters site, Panorama Brigade

Mandal Parishad Primary School, Talamanchipatnam village

Mandal Praja Parishad School, Chinnakomerla village